

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

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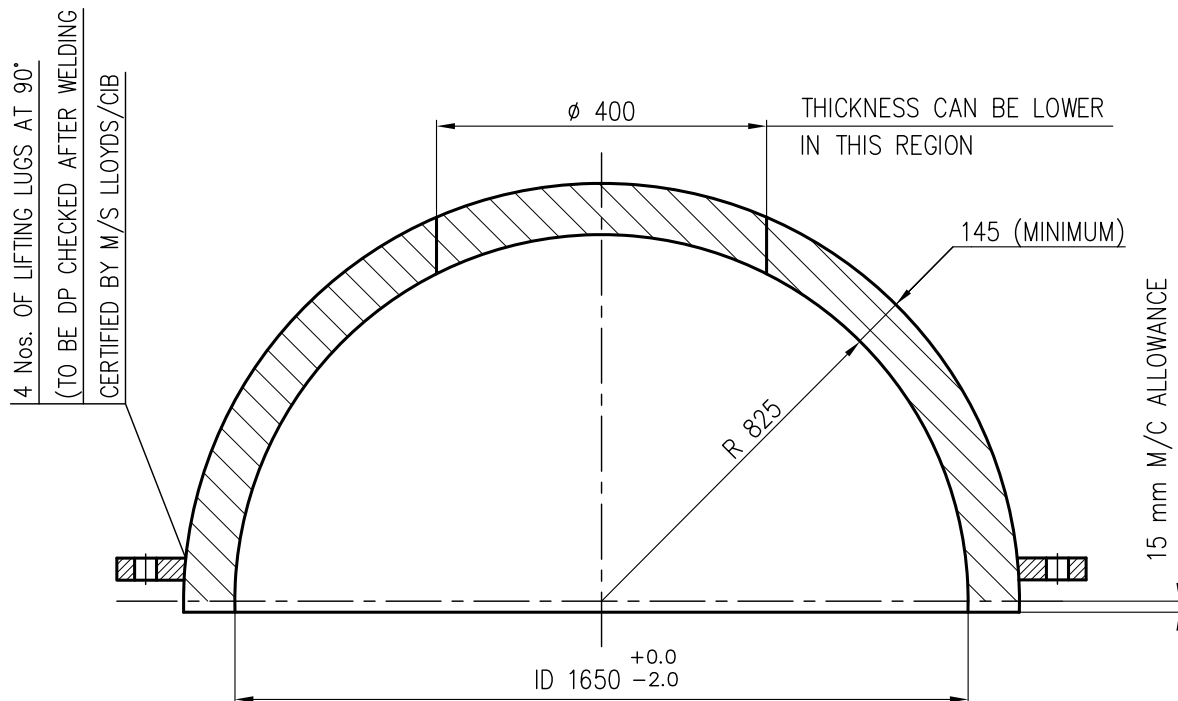
REF. DRG. NO.

FILE NAME



INVENTORY NO

GEN. DIM. LIMITS, FITS, &amp; TOLERANCES AS PER P.S. :- HY0230261

REV.	DATE	ALTD	CHD	APPD	REV.	DATE	ALTD	CHD	APPD	REV.	DATE	ALTD	CHD	APPD
REV.	DATE	ALTD	CHD	APPD	REV.	DATE	ALTD	CHD	APPD	REV.	DATE	ALTD	CHD	APPD

**NOTES: -**

1. MATERIAL : SA 516 GR.70
2. TECHNICAL REQUIREMENTS AS PER PROD STD HE HE51170 REV 07.
3. QUALITY REQUIREMENTS AS PER QP No. HY/HE/009/HH REV 01.
4. INSPECTION & CERIFICATION : i) INDEGINOUS = BY M/S CIB & M/S BHEL APPROVED TPIA.  
ii) IMPORTED = BY M/S BHEL APPROVED TPIA IN IBR FORM IIIC.
5. MAX. WORKING PRESSURE (DESIGN PRESSURE) : 350 Kg/Sq.Cm.(g)
6. MAX. WORKING TEMPERATURE (DESIGN TEMPERATURE) : 310° C
7. CODE No. FOR HEMIHEAD : HE9713114124 , WEIGHT = 7100 Kg.
8. CODE No. FOR TEST COUPON :HE9711504405 , WEIGHT = 79 Kg.
9. APPLICABLE DESIGN CODE : AS PER P.O/IDENT.

REMARKS	ITEM NO	DESCRIPTION	STD	MATL. CODE	A	UNIT	UNIT Wt.		
				MATL. SPEN.	C		QTY.		
<div></div> <div>BHARAT HEAVY ELECTRICALS LTD. HYDERABAD</div>				NAME	SIGN.	DATE	NO.OF VAR.		
			DRN.	A.K.SAHOO	A.K.S	30.12.14	NA		
			CHD.	K KIRAN KUMAR	<i>Kiran</i>	30.12.14			
			APPD.	B.SRINIVAS	<i>B.Srinivas</i>	30.12.14			
DEPT. HE ENGG	UNTOL. DIM. GR.		SCALE	WEIGHT (KG)	REF. TO ASSY DRG.	ITEM NO.	NO.OF ITEMS		
CODE 405	Ø/M/F		NTS	NA	NA	NA	NA		
TITLE HEMI HEAD (FOR 800MW -HPHS.)				CARD CODE NA	DRAWING NO.		REV.		
					4-175-01-03119		00		
				SHT No. 1		NO OF SHT. 1			